



SOUTH CAROLINA DEPARTMENT OF TRANSPORTATION

Authorized Producers of Reinforced Concrete Pipe (RCP)

The following is a list of Reinforced Concrete Pipe (RCP) producers who have satisfied the requirements established by the SCDOT as defined by Qualified Product Policy 69.

Producers	Plant Certification Expiration Period	Reinforced Concrete Pipe Using Flexible Sealants (FS)			Reinforced Concrete Pipe Using Rubber Gaskets (RG)			Notes
		Pipe Size	Sealant Size	Flexible Sealant Manufacturer	Pipe Size	Rubber Gasket Size	Rubber Gasket Manufacturer	
**CP & P, LLC 2750 Azalea Drive Charleston, SC 29405 Tel: 1-843-744-5376 Fax: 1-843-566-7956 Todd Murphy	ACPA Q-Cast Jan 1, 2018 Through Jan 1, 2020	12"-36"	¾"	Concrete Sealants Materials, New Carlisle, Ohio	12" – 36"	158-4G	Press-Seal Gasket Corporation Fort Wayne IN	Profile Style Joint
		42"-72"	1 ¼"		42" – 72"	210-4G		
Concrete Designs, LLC P.O. Box 15164 Surfside Beach, SC 29587 Tel: 1-843-650-0099 Jimmy Kid	*NPCA Dec 31, 2019	15" – 36"	1"	Concrete Sealants Materials' New Carlisle, Ohio				
		48" – 60"	1 ¼"					

<p>Diamond Concrete, LLC P.O. Box 1370 Rincon, GA 31326 Tel: 1-912-728-9485 Alan Zipperer</p>	<p>*NPCA Dec 31, 2019</p>	<p>15" – 36" 42" – 60"</p>	<p>1" 1 ¼"</p>	<p>Concrete Sealants Materials' New Carlisle, Ohio</p>	<p>15" – 60" 15" – 60" 15" – 36" 15" – 36" 42" – 72"</p>	<p>155- 4G CR023 3 SOCL TSS135 7SOCL</p>	<p>Press-Seal Gasket Corporation Fort Wayne IN Universal Polymer Ravenna, OH Hamilton Kent LLC Toronto, Ontario Winchester, TN</p>	
<p>Foley Products Company 1291 Hardigree Road Winder, GA 30680 Tel: 1-770-868-0118 Fax: 1-770-307-5918 Mbl: 1-404-787-1367 Dennis Morrissey</p>	<p>ACPA Q-Cast Jan 1, 2017 Through Jan 1, 2019</p>				<p>15" – 36" 42" – 96" 15" – 36" 42" – 72" 84" – 96" 15" – 36" 42" – 96"</p>	<p>155-4G 260-4F CR147 CR066 CR023 BN3RCP BN7RCP</p>	<p>Press-Seal Gasket Universal Polymer C - Tech C – Tech</p>	<p>Profile Style Joint</p>
<p>Foltz Concrete Pipe 11875 North NC Hwy 150 Winston Salem, NC 27127 Tel: 1-336-764-0341 Doug Shell</p>	<p>*NPCA Dec 31, 2019</p>	<p>15" – 18" 24" – 30" 36" – 42" 48" – 72"</p>	<p>¾" 1" 1 ¼" 1 ½"</p>	<p>Concrete Sealants Materials' New Carlisle, Ohio</p>	<p>15" – 36" 42" – 72"</p>	<p>158-4G 210-4G</p>	<p>Press-Seal Gasket Corporation Fort Wayne IN</p>	<p>Profile Style</p>
<p>Gossett Concrete Pipe P.O. Box 3683 Greenville, SC 29608 Tel: 1-864-242-3593 Fax: 1-864-244-4720 Plant:: 1-864-244-0370</p>	<p>ACPA Q-Cast Oct 1, 2017 Through Oct 1, 2019</p>	<p>12"-24" (1) 30"-36" (1) 42"-48" (1)</p>	<p>¾ " 1" 1 ¼ "</p>	<p>Concrete Sealants Materials, New Carlisle, Ohio Multiseal, Inc</p>	<p>15" – 36" 42" – 72" 15" – 36"</p>	<p>V-0168 .326AS V-0166 .446AS 3 SOCL</p>	<p>Vertex Inc. Mogadore, OH Hamilton</p>	<p>(1) Tongue & Groove Style Joint (2). Profile Style Joint</p>

QUALIFIED PRODUCT LIST 69

January 17, 2019

Page 3 OF 5

Bo Gossett, III		15" -36"(2) 42"-72" (2) 84"-96" (2)	¾" 1" 1 ¼ "	Evansville Indiana NPC- Bidco, Park Hills, MO	42" – 72" 84"-96"	.326 AS 7 SOCL .446 AS 9 SOCL TSS 185 .500 AS	Kent LLC Winchester, TN Hamilton Kent LLC Winchester, TN	
Johnson Concrete Co. 217 Klumac Road Salisbury, NC 28144 Tel: 1-704-636-5231 Fax: 1-704-638-0742 Mitch Johnson	ACPA Q-Cast July 1, 2018 Through July 1, 2020	12" – 24" 30" – 36" 42" – 48"	1" 1 ¼" 1 ½"	Concrete Sealants Materials' New Carlisle, Ohio				
***CP & P, LLC 24007 Silver Rd. P.O. Box 119 Oakboro, NC 28129 Tel: 1-704-485-4614 Fax: 1-704-485-4689 Martin Rushing	ACPA Q-Cast Oct 1, 2018 Through Oct 1, 2020	12"- 18" 24"- 48" 54"- 60"	¾" 1" 1 ½ "	Concrete Sealants Materials, New Carlisle, Ohio	12"- 36" 36"- 48" 54" 60"	CR-066 CR-014 210-4G 158-4G	Universal Rubber Middlefield, Ohio Press-Seal Gasket corp. Fort Wayne Indiana	
CP&P, LLC 500 EBENEZER RD RINCON, GA 31326 Tel: 912-754-9492 Fax: 912-7543609 Dan Patriss	NPCA Jan 1 ,2017 Through Dec 31, 2019	12"- 36" 42" – 72"	¾" 1-1/4"	Conseal Tipp City Ohio	12" – 36" 42" – 48" 54" 60" – 72"	PS-23 210-4G PS-23 210 -4G	Press Seal Fort Wayne Indiana	
Mid-Atlantic Drainage, Inc. 1124 White Oak Lane Galivants Ferry, SC 29544 Tel: 1-843-358-4206 David Henderson	ACPA Q-Cast July 2017 Through July 2019	15" – 24" 30" – 36" 42" – 48"	1" 1 ¼ " 1 ½ "	Concrete Sealants Materials' New Carlisle, Ohio	18" 24" 36"	SP259 59.250 SP259 78.250 SP259 115.500	Trelleborg Pipe Seals Milford, NH	

Rinker Materials 300 Bill Street Columbia, SC 29209 Tel: 1-803-776-6769 Fax: 1-803-783-1010 Michael Troan	ACPA Q-Cast April 1, 2018 Through April 1, 2020	15", 18", 60" 24", 30" 36", 42", 48" (1), 54" 48" (2) 72" (3)	3/4" 1" 1 1/4"	Concrete Sealants Materials, New Carlisle, Ohio	15", 18" 24" 30" 36" 42" 48" 54" 60" 96"	3/4" PF 13/16" PF 7/8" PF 13/16" PF 7/8" PF 13/16" PF 13/16" PF 13/16" OR 13/16" OR	Delta Gasket Products- a Division of Rinker Materials Gainesville, Georgia	1. Profile Style Joint 2. Tongue and Groove Style Joint. 3. OR Style
Rinker Materials 5601 Pharr Mill Road P.O. Box 209 Harrisburg, NC 28075 Tel: 1-336-407-9857 Fax: 1-704-455-1105 Brian Carter	ACPA Q-Cast Nov 1, 2017 Through Nov 1, 2019	15" (1) 18", 24" 30", 36" 42", 48" (2) 48" PH (1) 54"-72" (3)	3/4" 3/4" 3/4" 3/4"	Concrete Sealants Materials' New Carlisle, Ohio	15" 54"-72"	3/4" 13/16"	Delta Gasket Products- a Division of Rinker Materials Gainesville, Georgia	1. Profile Style Joint 2. Tongue and Groove Style Joint 3. O-Ring Style Joint
Rinker Materials 208 Randolph Street Thomasville, NC 27360 Tel:1-336-407-9857 Fax: 1-336-475-9200 Brian Carter	ACPA Q-CAST Apr.1, 2017 Through Mar. 1, 2019	15" 18" 24"	3/4" 3/4" 3/4"	Concrete Sealants Materials, New Carlisle, Ohio	15" 15" 18" 18" 30" 36" 48"	21/32"OR 3/4"PF 11/16"OR 3/4"PF 11/16"OR 11/16"OR 13/16"OR	Delta Gasket Products Division of Rinker Materials Gainesville, Georgia	
Smith Setzer & Sons, Inc. 4708 Hwy 10 Catawba, NC 28609 Tel: 1-828-241-3161 Fax: 1-828-241-3160 Jerry Setzer	*NPCA Dec. 31, 2019	12" – 30" 36" – 48" 54" – 72"	3/4 " 1" 1 1/2 "	Concrete Sealants Materials' New Carlisle, Ohio				
Southeastern P.O. Box 2104 Cayce, SC 29171 Tel: 1-803-794-7363 Larry Lott	ACPA Q-Cast Feb 1, 2017 Through April 1, 2019	12", 15", 18", 24" 30", 36", 42"	1" 1 1/4"	Concrete Sealants Materials, New Carlisle, Ohio				

**CP & P, LLC formerly AmeriCast

***CP & P, LLC formerly Hanson (both AmeriCast & Hanson had a joint-venture in August 2012)

Notes:

- a. RG: ASTM C443 Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets (13-psi. in straight alignment and 10-psi. in deflected alignment in plant hydrostatic test).
- b. FS: ASTM C990 Standard Specification for Joints for Concrete Pipe, Manholes, and Precast Box Section Using Preformed Flexible Sealants (10-psi. in plant hydrostatic test).
- c. For the following counties: Berkeley, Beaufort, Charleston, Colleton, Dorchester, Georgetown, Horry, and Jasper, provide pipe joints meeting ASTM C443 (13 psi), for all other counties, ASTM C443 may be used unless noted otherwise in the plans or special provision.

*NPCA performs their audits on the specific date listed above – ACPA performs their audits through the expiration period without any announcement.

SCDOT Contact Person: Aly Hussein, PhD, PE
Structural Materials Engineer
SC Department of Transportation
P.O. Box 191
Columbia, SC 29202-0191
Phone: 803-737-6687
Fax: 803-737-6649
e-mail: husseinaa@scdot.org